

TYPE APPROVAL CERTIFICATE

Certificate No: **TAP00000M2** Revision No: **2**

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That the Gauge Glass Level Indicator

with type designation(s) MR25, MT100

Issued to

KLINGER ITALY SRL CON UNICO SOCIO Rho MI, Italy

is found to comply with

DNVGL-OS-D101 – Marine and machinery systems and equipment, Edition January 2018 DNV GL rules for classification – Ships Pt.4 Ch.7 Pressure equipment

Application:

Products approved by this certificate are accepted for installation on vessels classed by DNV GL.

Type: Temperature range: Max. working press.: Design:
MR25 up to 400 °C, refer to certificate up to 25 bar, refer to certificate Reflex Type
MT100 up to 400 °C, refer to certificate up to 40 bar, refer to certificate Transparent Type

This Certificate is valid until 2023-06-30.

Issued at Høvik on 2018-07-23

for **DNV GL** DNV GL local station: **Milan**

Approval Engineer: Sinisa Sedlan

Marianne Spæren Marveng Head of Section

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This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

Job Id: **262.1-016853-4** Certificate No: **TAP00000M2**

Revision No: 2

Product description

Flat glass level gauges for use on boilers and pressure vessels.

Type MT 100

Transparent level gauge for steam and process applications, with soft sealed gauges cocks, model D (with packing) and bulb or LED illuminator.

Type MR 25

Reflex level gauge for steam and process applications, with soft sealed gauges cocks, model D (with packing).

Materials

Type MT 100 FS / H

Level gauge body	ASTM A 105
Cover / Plate	ASTM A 105
Glass	Borosilicate
Bolts / Nuts	B7 / 2H
Sealing gasket	Graphite PSM 150

Type MR 25 FS / H

Level gauge body	ASTM A105
Cover / Plate	Fe 430
Glass	Borosilicate
Bolts	Class 8.8
Sealing gasket	Graphite PSM 150

Application/Limitation

The flat glass level gauges of type MT 100 and MR 25 are type approved for application on boilers and pressure vessels containing fluids as follows:

Model	Nominal	Maximum Allowable		Maximum Allowable		Flange	Hydro test
	pressure	Working Pressure		Working Temperature		connection	pressure
		(M.A.W.P.)		(M.A.W.T.)			
		Hydrocarbon*	Steam	Hydrocarbon	Steam		
MR 25	PN 25	25 bar	20 bar	400 °C	215 °C	PN 25	50 bar
MT 100	PN 40	40 bar	30 bar	400 °C	235 °C	PN 40	80 bar

^{*} for application with service temperature above 50°C the following pressure reduction factors applies:

Temperature	Pressure		
up to	reduction factor		
50 °C	1		
100 °C	0.92		
200 °C	0.81		
300 °C	0.61		
400 °C	0.51		

For selection and installation of the level gauges the requirements of the Rules DNVGL –RU-SHIP-Part 4 - Chapter 7 Section 5 – 5.1 Water gauges are to be observed.

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Type Approval documentation

Drawings

Drawing	Title	Remark
TA/MT100/A - Rev.1	Transparent level Gauge mod. MT 100/D/FS-H with	Bulb Illuminator
	Drain Cock, vent Plug and Double Lever	
TA/MT100/B - Rev.1	Transparent level Gauge mod. MT 100/D/FS-H with	
	Drain Cock, vent Plug and Double Lever	
TA/MT100/D - Rev.0	Transparent level Gauge mod. MT 100/D/FS-H with	LED Illuminator
	Drain Cock, vent Plug and Double Lever	
TA/MT100/E - Rev.0	Transparent level Gauge mod. MT 100/D/FS-H with	
	Drain Cock, vent Plug and Double Lever	
TA/MR25/A - Rev.1	Transparent level Gauge mod. MR 25/D/FS-H with	No Illuminator
	Drain Cock, vent Plug and Double Lever	
TA/MR25/B - Rev.1	Transparent level Gauge mod. MR 25/D/FS-H with	
	Drain Cock, vent Plug and Double Lever	

Instructions

- Instructions for Installation and Operation of Reflex Level Gauges Type MT 100 and MR 25
- IST No.11 Rev.10, Operating Instructions, dated 2016-10-24
- Working condition for glass level gauges 2008

Work Test Certificates / DNVGL Assessments

- 2013/1.500, Klinger Work Test Certificate UNI-EN 10204 3.1, dated 2013-12-12, reviewed by DNV
- 2013/1.498, Klinger Work Test Certificate UNI-EN 10204 3.1, dated 2013-12-12, witnessed by DNV
- 2014/53, Klinger Work Test Certificate UNI-EN 10204 3.1, dated 2014-01-21, witnessed by DNV
- 2014/76, Klinger Work Test Certificate UNI-EN 10204 3.1, dated 2014-01-27, witnessed by DNV

Product catalogues

- MR 25-D-06/16, Reflex level gauges catalogue
- MT 100-D-06/16, Transparent level gauges catalogue

Type tests carried out

- Hydrostatic testing of gauge bodies to 2.0 x nominal pressure.

Production testing

All level gauges shall be subject to hydrostatic pressure testing at manufacurer work shop.

Certification

No product certificate is required.

Marking of product

Each level gauge shall be provided with a metallic label at least with the following content:

- Manufacturer name or trade mark
- Type, serial number, date of construction
- Maximum allowable working pressure (M.A.W.P.)
- Maximum allowable working temperature (M.A.W.T.)
- Torque of bolts
- Test pressure (TP)

Periodical assessment

For retention of the Type Approval, a DNV GL Surveyor shall perform periodical assessment after two years (+/- 90 days) and after 3.5 years (+/- 90 days) to verify that the conditions for the approval are complied with. Reference is made to DNVGL-CP-0338.

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